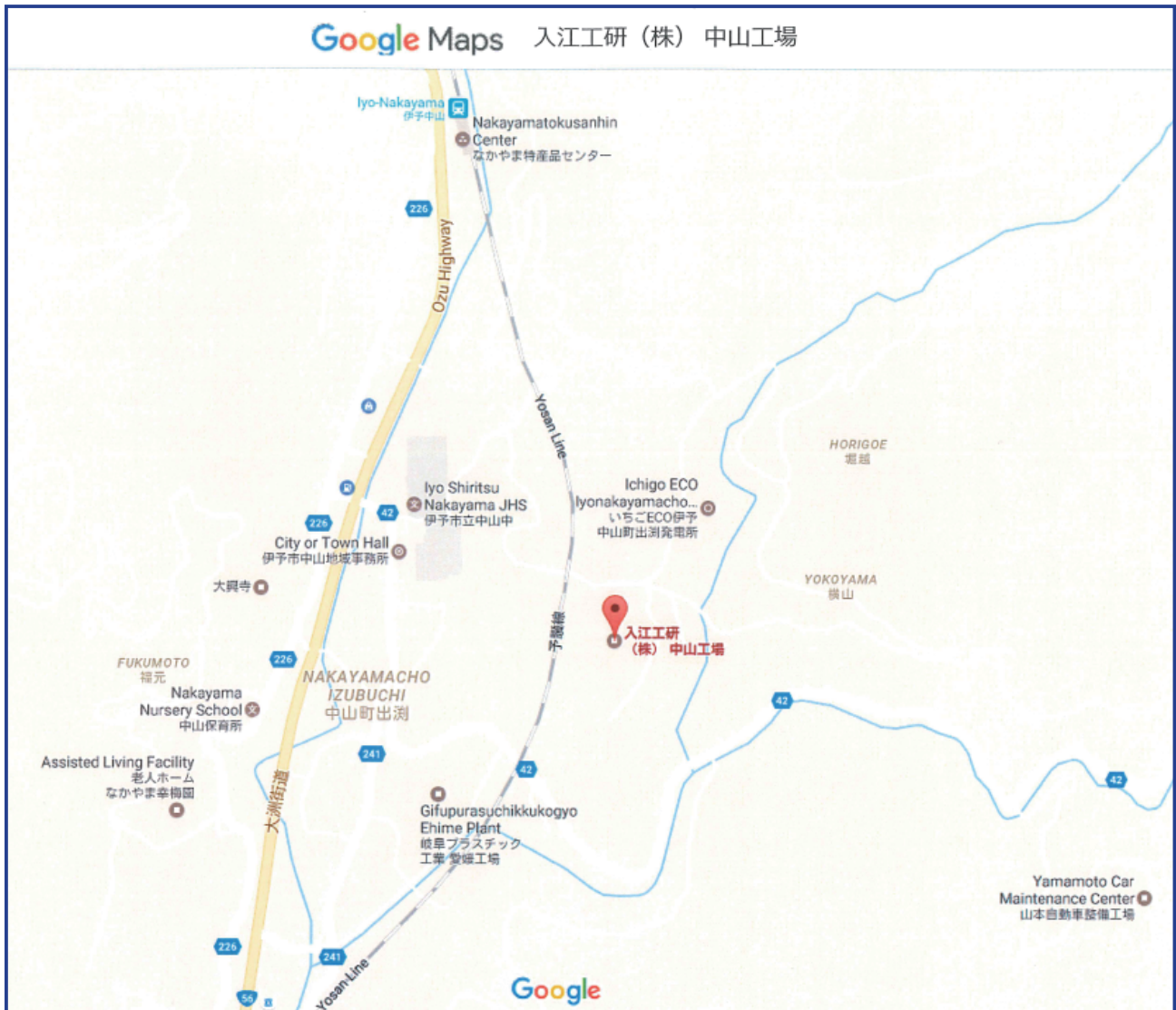


# Area Map

## Shikoku Plant Nakayama Factory of IRIE KOKEN CO., LTD.



### Address : Nakayama Factory

4-1580-1 Izubuchi, Nakayama-cho, Iyo-shi,  
Ehime 791-3204, Japan  
TEL: +81-89-967-1001  
FAX: +81-89-967-5011

### Access

To Matsuyama Airport on Shikoku by air  
Tokyo - Matsuyama: Approx. 1 hr. and 20 min.  
Osaka - Matsuyama: Approx. 50 min.  
Fukuoka - Matsuyama: Approx. 40 min.

### By car

Approx. 50 min. from Matsuyama Airport  
Approx. 20 min. from Matsuyama Expressway Iyo IC

### By train: JR Shikoku Yosan Line (via the Uchiko Line)

Matsuyama Station - Iyo-Nakayama Station (limited express):  
Approx. 17 min. (Trains making a stop are limited.)  
Matsuyama Station - Iyo-Nakayama Station (local): Approx. 37 min.  
Approx. 5 minute taxi ride from JR Iyo-Nakayama Station

### By bus

Matsuyamashi Station - Nakayama bus stop: Approx. 40 min.  
(Iyotetsu Bus or Uwajima Bus)  
Approx. 15 minute walk from Nakayama bus stop