

Outline

Business Name:	IRIE KOKEN CO., LTD.		
Establishment Date:	May 24, 1966		
Capital:	JPY 100 million		
Management Personnel:	President	Norihiko Irie	
	Senior Vice President	Takuya Shibahara	
	Vice President	Hirotooshi Ito	
	Auditor	Fumiko Irie	
	External Director	Hideo Aoyama	
Closing Month:	March		
Annual Turnover:	JPY 33.7 billion (FY2025)		
Number of Employees:	193 persons (as of March 31, 2026)		
Business Description:	Design, manufacture and sales of various metal machine products and vacuum equipment, welded bellows, formed bellows application products, high-vacuum gate valves, vacuum chambers and railroad rolling stock parts.		
Acquired Certifications:	Whole company		
	ISO9001 (August 1, 1999) Registration No 99QR-191		
	ISO14001 (September 12, 2008) Registration No 08ER-714		
Primary Banks:	Japan Finance Corporation Tokyo Branch Bank of Mitsubishi UFJ Ginza Branch The Shoko Chukin Bank Oshiage Branch		

Addresses

Head Office:	HibiyaKokusai Building 414, 2-2-3 Uchisaiwaicho, Chiyoda-ku, Tokyo 100-0011, Japan TEL: +81-3-3507-9611 FAX: +81-3-3507-9615
Osaka Office:	Daido Seimei Minami-Kan, 1-2-11 Edobori, Nishi-ku, Osaka-shi, Osaka 550-0002, Japan TEL: +81-6-6445-2630 FAX: +81-6-6459-3350
Technical Center:	740-5 Shimoakasaka, Kawagoe-shi, Saitama 350-1155, Japan TEL: +81-49-261-2351 FAX: +81-49-278-1172 Site Area 2,490m ² Building Area 2,845m ²
[Shikoku Plant] Uchiko Factory:	1910 Kawanaka, Uchiko-cho, Kita-gun, Ehime 791-3321, Japan TEL: +81-893-45-0311 FAX: +81-893-59-5001 Site Area 7,026m ² Building Area 2,977m ²
Nakayama Factory:	4-1580-1 Izubuchi, Nakayama-cho, Iyo-shi, Ehime 791-3204, Japan TEL: +81-89-967-1001 FAX: +81-89-967-5011 Site Area 31,710m ² Building Area 7,228m ²
Nakayama Distribution Center:	4-1520-1 Izubuchi, Nakayama-cho, Iyo-shi, Ehime 791-3204, Japan Site Area 1,095m ² Building Area 208m ²
[Affiliated Company]	CHANGZHOU IRIE PRECISION CO., LTD. No.28 Yulong Middle Road, Xinbei District, Changzhou City, Jiangsu Province 213022, P.R. China TEL: +86-519-8675-2011 Capital: JPY 76 million Business description: Manufacturing and sales of vacuum parts. Acquired certifications: ISO9001 (May 22, 2019) Registration No 626019Q14273ROM

HANGZHOU YE RONG TRADE CO.,LTD
JiangNanXingZuo No.1 Building 1509,
ChangHe Street, BinJiang District,
Hang Zhou, ZheJiang 310052, P.R. China
TEL: +86-571-81107328

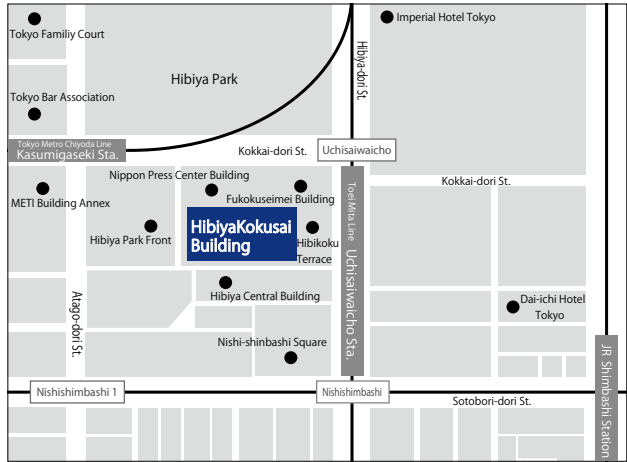
Capital: JPY 30 million
Business description:
Sales of vavuum valves, and parts for
railroad rolling stock.

IKC KOREA CO., LTD.
88, Saneop-ro(Gosaek-dong), 92beon-gil,
Gwonseon-gu, Suwon-si, Gyeonggi-do,
441-813, Korea
TEL: +82-031-291-6767

Capital: KRW 2,100,005,000
Business description:
Manufacturing, sales, and maintenance of
vacuum valves.

FERROTEC IKC PRECISION MACHINERY (Anhui) CO.,LTD.
No.18 Nanhai Road, Yian Economic Development Zone,
YiAn, Tongling City, 244100, P.R. China
TEL: +86-0562-5316888
Capital: CNY 1,000 (51%)

Business description:
Manufacturing, sales of bellows and vacuum valves.



〈Head Office〉

IRIE KOKEN CO., LTD.	
HISTORY	
Company History	Product History
May Establishment of Nihon Reinetsu Consult Co., Ltd. Capital: JPY 3 million	
October Company name changed to IRIE KOKEN CO., LTD. Operations start at Kawasaki Factory (Daishigawara, Kawasaki-shi, Kanagawa).	Development of first bellows forming machine begins. Development of bellows-type expansion/contraction joint begins.
	Deliveries of cooling fans for traction motors of electric trains begin. Shipping of welded bellows-type expansion/contraction joints for plants begins. Manufacture of large diameter welded bellows begins.
Establishment of Kawagoe Factory (present-day Technical Center). Capital: JPY 10 million.	
	Deliveries of brake control devices for container freight cars begin. Deliveries of products to JAEA (Tokai) begin. Trials of traction transformer conservators for Shinkansen and electric trains begin.
Operations start at Shikoku Factory (present-day Uchiko Factory).	
	Deliveries of products to RIKEN and Center for Nuclear Study at the University of Tokyo begin. First vacuum gate valve delivered to Center for Nuclear Study at the University of Tokyo. First probe drive mechanism delivered to JAEA.
Establishment of Osaka Office. Capital: JPY 40 million.	Launch support facility and liquid oxygen bend duct delivered to National Space Development Agency of Japan (NASDA). Participation in construction of break-even plasma test device JT-60 .
	Participation in construction of large-scale accelerator Transportable Ring Intersecting Storage Accelerator in Nippon (TRISTAN) at KEK.
	Awarded commendation from KEK for completing TRISTAN.
	Deliveries of profile monitors begin for Heavy Ion Medical Accelerator in Chiba (HIMAC) at National Institute of Radiological Sciences.
	Participation in construction of large-scale radiation facility Super Photon ring-8 GeV (SPring-8) (managed by RIKEN and Japan Synchrotron Radiation Institute).
	Non-sliding gate valve, KOSLARZE, delivered to Tohoku University. Mass production of frictionless gate valve, KOSLARZE, begins.
	Development of hastelloy bellows begins.
	Extreme high vacuum successfully created.
	Development of frictionless gate valve, KOSLARZE II , begins.
	Development of frictionless circular valve, COMPAC begins.
	Development of pulse tube refrigerator begins.
	Participation in construction of Japan Proton Accelerator Research Complex (J-PARC).
	Development of differential pressure cancelling-type largesized gate valves GARIVA and MARINA begins.
	Awarded Chairman’ s Prize from Japan Vacuum Industry Association. "Development and Commercialization of differential pressure cancellation valve" .
	Awarded Outstanding Performance Prize for Small Business Outstanding New Technology and New Product Awards.
	"Differential pressure cancelling-type largesized gate valve GARIVA" . Certified for fourth "Specific Research and Development Program based on Act on Small and Medium Sized Enterprises" Core Manufacturing Technology" enhanced for development of largesized vacuum gate valve.
	Certified as company in "300 healthy small and medium sized enterprises supporting future of Japan" (2007 edition).
	Bellows chamber for accelerator delivered to X-ray free electron particle laser facility SPring-8 Angstrom Compact Free Electron Laser (SACLA).
	Development of FFT series (valves for roll-to-roll product laminators).
	Awarded certificate of appreciation from J-PARC.
	Awarded Encouragement Prize for Super Manufacturing Grand Prize Category. "Big Beam Position Monitor (Big BPM) for J-PARC.
	Port bellows for JT-60SA delivered to JAEA.
	Awarded certificate of appreciation from RIKEN and Japan Synchrotron Radiation Research Institute (JASRI).
	"Contribution to construction of X-ray Free Electron Laser (nicknamed SACLA)".
	Development of glove box under high purity environment by vacuum replacement according to government subsidy.
	Awarded Encouragement Prize for Super Manufacturing Grand Prize Category. "FFT-Valve"
	Awarded Occupational-skills-development relation Minister of Health, Labour and Welfare.
	Approved management innovation plan by Tokyo.
	Awarded Vacuum component part and material section Prize from Japan Vacuum Industry Association. "Development and Commercialization of Reversing Valve"
	Awarded Innovation from Japan Vacuum Industry Association. "Oxygen-free Pd/Ti NEG-deposited stainless steel flanges and bellows"
	Awarded Encouragement Prize for MDF Medical Engineering Collaboration Award. Launched "NEGLAZE," our first oxygen-free Pd/Ti evaporated non-evaporable getter (NEG) vacuum pump.
	Launched the "Trusarze" 500 mL IV Infusion Pump, designed to eliminate the need for hanging IV bags.
Introduced a commemorative logo to mark our 60th anniversary.	