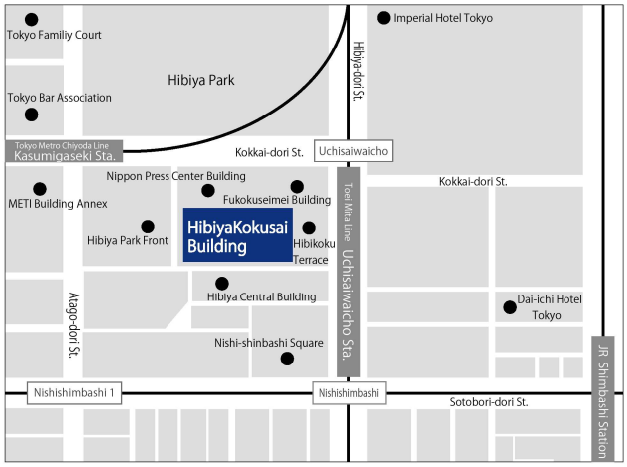
Outline

Business Name:	IRIE KOKEN CO., LTD.	
Establishment Date:	May 24, 1966	
Capital:	JPY 100 million	
Management Personnel:	President	Norihiro Irie
	Senior Vice President	Takuya Shibahara
	Vice President	Hirotoshi Ito
	Auditor	Fumiko Irie
	External Director	Hideo Aoyama
Closing Month:	March	
Annual Turnover:	JPY 33.7 billion (FY2025)	
Number of Employees:	193 persons (as of March 31, 2026)	
Business Description:	Design, manufacture and sales of various metal machine products and vacuum equipment, welded bellows, formed bellows application products, high-vacuum gate valves, vacuum chambers and railroad rolling stock parts.	
Acquired Certifications:	Whole company ISO9001 (August 1, 1999) Registration No 99QR191 ISO14001 (September 12, 2008) Registration No 08EH714	
Primary Banks:	Japan Finance Corporation Tokyo Branch Bank of Mitsubishi UFJ Ginza Branch The Shoko Chukin Bank Oshiage Branch	



〈Head Office〉

Addresses

Head Office:
HibiyaKokusai Building 414, 2-2-3 Uchisaiwaicho,
Chiyoda-ku, Tokyo 100-0011, Japan
TEL: +81-3-3507-9611
FAX: +81-3-3507-9615

Osaka Office:
Daido Seimei Minami-Kan, 1-2-11 Edobori,
Nishi-ku, Osaka-shi, Osaka 550-0002, Japan
TEL: +81-6-6445-2630
FAX: +81-6-6459-3350

Technical Center:
740-5 Shimoakasaka, Kawagoe-shi,
Saitama 350-1155, Japan
TEL: +81-49-261-2351
FAX: +81-49-278-1172
Site Area 2,490m^2 Building Area 2,845m^2

[Shikoku Plant]
Uchiko Factory:
1910 Kawanaka, Uchiko-cho, Kita-gun,
Ehime 791-3321, Japan
TEL: +81-893-45-0311
FAX: +81-893-59-5001
Site Area 7,026m^2 Building Area 2,977m^2

Nakayama Factory:
4-1580-1 Izubuchi, Nakayama-cho, Iyo-shi,
Ehime 791-3204, Japan
TEL: +81-89-967-1001
FAX: +81-89-967-5011
Site Area 31,710m^2 Building Area 7,228m^2

Nakayama Distribution Center:
4-1520-1 Izubuchi, Nakayama-cho, Iyo-shi,
Ehime 791-3204, Japan
Site Area 1,095m^2 Building Area 208m^2

[Affiliated Company]
CHANGZHOU IRIE PRECISION CO., LTD.
No.28 Yulong Middle Road, Xinbei District,
Changzhou City, Jiangsu Province 213022,
P.R. China
TEL: +86-519-8675-2011
Capital: JPY 76 million
Business description:
Manufacturing and sales of vacuum parts.
Acquired certifications:
ISO9001 (May 22, 2019)
Registration No 626019Q14273R0M

HANGZHOU YE RONG TRADE CO.,LTD
JiangNanXingZuo No.1 Building 1509,
ChangHe Street, BinJiang District,
Hang Zhou, ZheJiang 310052, P.R. China
TEL: +86-571-81107328
Capital: JPY 30 million
Business description:
Sales of vavuum valves, and parts for railroad rolling stock.

IKC KOREA CO., LTD.
88, Saneop-ro(Gosaek-dong), 92beon-gil,
Gwonseon-gu, Suwon-si, Gyeonggi-do,
441-813, Korea
TEL: +82-31-291-6767
Capital: KRW 2,400,005,000
Business description:
Manufacturing, sales, and maintenance of vacuum valves.

FERROTEC IKC PRECISION MACHINERY (Anhui) CO.,LTD.
No.18 Nanhai Road, Yian Economic Development Zone,
YiAn, Tongling City, 244100, P.R. China
TEL: +86-562-5316888
Capital: CNY 1,000 (51%)
Business description:
Manufacturing, sales of bellows and vacuum valves.

Company History

Product History

	Company History	Product History
1966	May Establishment of Nihon Reinetsu Consult Co., Ltd. Capital: JPY 3 million October Company name changed to IRIE KOKEN CO., LTD.	Development of first bellows forming machine begins.
1967	Operations start at Kawasaki Factory (Daishigawara, Kawasaki-shi, Kanagawa).	Development of bellows-type expansion/contraction joint begins.
1969		
1970		Deliveries of cooling fans for traction motors of electric trains begin. Shipping of welded bellows-type expansion/contraction joints for plants begins.
	Establishment of Kawagoe Factory (present-day Technical Center).	Manufacture of large diameter welded bellows begins.
1971	Capital: JPY 10 million.	
1972		Deliveries of brake control devices for container freight cars begin. Deliveries of products to JAEA (Tokai) begin.
1973		Trials of traction transformer conservators for Shinkansen and electric trains begin.
1974	Operations start at Shikoku Factory (present-day Uchiko Factory).	
1975		Deliveries of products to RIKEN and Center for Nuclear Study at the University of Tokyo begin.
1977		First vacuum gate valve delivered to Center for Nuclear Study at the University of Tokyo.
1980	Establishment of Osaka Office.	First probe drive mechanism delivered to JAEA.
1981	Capital: JPY 40 million.	Launch support facility and liquid oxygen bend duct delivered to National Space
1983		Development Agency of Japan (NASDA). Participation in construction of break-even plasma test device JT-60 .
1987		Participation in construction of large-scale accelerator Transportable Ring
1988		Intersecting Storage Accelerator in Nippon (TRISTAN) at KEK. Awarded commendation from KEK for completing TRISTAN.
1990		Deliveries of profile monitors begin for Heavy Ion Medical Accelerator in Chiba (HIMAC) at National Institute of Radiological Sciences. Participation in construction of large-scale radiation facility Super Photon ring-8
1991		GeV (SPring-8) (managed by RIKEN and Japan Synchrotron Radiation Institute).
1992		Non-sliding gate valve, KOSLARZE, delivered to Tohoku University.
	Nakayama Factory established and operations start.	Mass production of frictionless gate valve, KOSLARZE, begins.
1994		Development of hastelloy bellows begins.
1999		Extreme high vacuum successfully created.
2000	Capital: JPY 136 million.	Development of frictionless gate valve, KOSLARZE Ⅱ, begins.
2001	Shikoku Plant acquires ISO9001 certification.	Development of frictionless circular valve, COMPAC begins.
2002	Head Office relocates to Marunouchi Chiyoda-ku, Tokyo. Technical Center acquires ISO9001 certification.	Development of pulse tube refrigerator begins.
2003		Participation in construction of Japan Proton Accelerator Research Complex (J-PARC).
2004		Development of differential pressure cancelling-type largesized gate valves *GARIVA* and *MARINA* begins.
2005	Shikoku Plant extended and altered.	Awarded Chairman's Prize from Japan Vacuum Industry Association. "Development and Commercialization of differential pressure cancellation valve" .
2006	Building of Second Factory starts at Technical Center. Representative Office in Korea established.	
2007	Operations start at overseas affiliated company CHANGZHOU IRIE PRECISION CO., LTD. Theory of Constraints (TOC) Project launches.	Awarded Outstanding Performance Prize for Small Business Outstanding New Technology and New Product Awards. "Differential pressure cancelling-type largesized gate valve *GARIVA*" . Certified for fourth "Specific Research and Development Program based on Act on Small and Medium Sized Enterprises' Core Manufacturing Technology" enhanced for development of largesized vacuum gate valve.
2008		Certified as company in "300 healthy small and medium sized enterprises
2009	Shikoku Plant acquires ISO14001 certification. Korea Branch established.	supporting future of Japan" (2007 edition). Bellows chamber for accelerator delivered to X-ray free electron particle laser facility SPring-8 Angstrom Compact Free Electron Laser (SACLA).
2010		Development of FFT series (valves for roll-to-roll product laminators). Awarded certificate of appreciation from J-PARC.
2011	Renovations start at Uchiko Factory of Shikoku Plant.	Awarded Encouragement Prize for Super Manufacturing Grand Prize Category.
2012	Nakayama Factory of Shikoku Plant extended. Capital: JPY 100 million. Head Office acquires ISO9001 certification.	"Big Beam Position Moniter (Big BPM) for J-PARC. Port bellows for JT-60SA delivered to JAEA. Awarded certificate of appreciation from RIKEN and Japan Synchrotron Radiation Research Institute (JASRI). "Contribution to construction of X-ray Free Electron Laser (nicknamed SACLA)".
2013	CHANGZHOU IRIE PRECISION CO., LTD. merges with YAMAZAKI PRECISION CO., LTD. Trademark registration. (U.S.A., China, Korea, Taiwan) Technical Center acquires Eco-Action 21.	Development of glove box under high purity environment by vacuum replacement according to government subsidy. Awarded Encouragement Prize for Super Manufacturing Grand Prize Category. "FFT-Valve"
2014		Awarded Occupational-skills-development relation Minister of Health, Labour
2015		and Welfare.
2017	IKC KOREA CO., LTD. established.	Approved management innovation plan by Tokyo.
2020	HANGZHOU YE RONG TRADE CO.,LTD established.	
2021	Company-Wide ISO9001・Company-Wide ISO14001 is unified. Nakayama Distribution Center of Shikoku Plant established. Capital: JPY 150 million.	
2023		Awarded Vacuum component part and material section Prize from Japan Vacuum
2024		Industry Association. "Development and Commercialization of Reversing Valve"
2025	Establishment of FERROTEC IKC PRECISION MACHINERY (Anhui) Co., Ltd. Head Office relocates to Uchisaiwaicho Chiyoda-ku,Tokyo. Capital: JPY 100 million.	Awarded Innovation from Japan Vacuum Industry Association. "Cxygen-free Pd/Ti NEG-deposited stainless steel flanges and bellows" Awarded Encouragement Prize for MDF Medical Engineering Collaboration Award. Launched "NEGLAZE," our first oxygen-free Pd/Ti evaporated non-evaporable getter (NEG) vacuum pump. Launched the "Trusarze" 500 mL IV Infusion Pump, designed to eliminate the need for hanging IV bags.
2026	Introduced a commemorative logo to mark our 60th anniversary.	

* KEK: High Energy Accelerator Research Organization
* JAEA: Japan Atomic Energy Agency